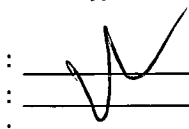


Date: Wednesday, 30/01/2008 11:10:25 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: DISASSEMBLE D205-708
Job Number	: 37117		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D204708013
This Issue	: 30/01/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D204-708-013
First Issue	: / /	Project Number	:
Previous Run	: 00015	Drawing Revision	:
Written By	: 	Material	:
Checked & Approved By	:	Due Date	: 06/02/2008
Comment	:	Qty:	1
		Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PULL FROM STK:

1 X D205-708-011 B

35656

PULL THE FOLLOWING FROM 205 KIT (TO MAKE 204 KIT):

6 X D3284-001 B

35656

4 X D3284-005 B

35656

6 X D3284-007 B

35656

✓ 6 X D3284-009 B

35638

✓ 1 X D3284-011 B

35695

8 X MS206136C16 B

19513

12 X MS206136C19 B

19513

6 X NAS50912 B

35656

6 X NAS509L12 B

35656

2 X MS206136C12 B

100089

TO COMPLETE KIT, PULL THE FOLLOWING:

2 X D3284-005 B

34444

4 X MS206136C16 B

19513

12 08-01-30

2.0

D205708011

Adjustable Engine Mount



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 Adjustable Engine Mount

35656

Date: Wednesday, 30/01/2008 11:10:25 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: DISASSEMBLE D205-708

Job Number: 37117

Part Number: D204708013

Job Number:



Seq. #:

Machine Or Operation:

Description :

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

RETURN TO STK:

2 X D3284-003 B 35656
4 X MS206136C18 B 19513

u 28-01-30

4.0

D3284005

Stud



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)
Stud 34444

5.0

MS206136C16

Rivet



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)
Rivet 12 total 19513

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

u 08-01-30 (TL)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PACKAGE PER PPP

NEW LABELS AND PAPERWORK REQUIRED

u 28-01-30

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

u 28-01-30 (1)

Job Completion



u 28-01-30

Date: Wednesday, 30/01/2008 10:56:20 AM

User: Linda Lacelle

Bill of Manufacturing

Part Number		: D204708013	Revision		: A	
Drawing Name		: ADJUSTABLE ENGINE MOUNT KIT (204)	Default Qty.		: 1	
Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	DC	DOCUMENT CONTROL	0.00	Hours	0.00	0.00
2	PG	PURCHASING	0.00	Hours	0.00	0.00
3	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	56.00	0.00
4	QC5	INSPECT WORK TO CURRENT STEP	0.00	Hours	0.00	0.00
5	D3284001	Pick: Packing Kit (Note: (1) D204-708-013 Kit	6.00	Each	0.00	0.00
6	D3284005	Pick: Packing Kit (Note: (1) D204-708-013 Kit	6.00	Each	0.00	0.00
7	D3284007	Pick: Packing Kit (Note: (1) D204-708-013 Kit	6.00	Each	0.00	0.00
8	D3284009	Pick: Packing Kit (Note: (1) D204-708-013 Kit	6.00	Each	81.53	489.22
9	D3284011	Pick: Packing Kit (Note: (1) D204-708-013 Kit	1.00	Each	0.00	0.00
10	MS206136C16	Pick: Packing Kit (Note: (1) D204-708-013 Kit	12.00	Each	0.62	7.44
11	MS206136C19	Pick: Packing Kit (Note: (1) D204-708-013 Kit	12.00	Each	0.00	0.00
12	NAS50912	Pick: Packing Kit (Note: (1) D204-708-013 Kit	6.00	Each	0.00	0.00
13	NAS509L12	Pick: Packing Kit (Note: (1) D204-708-013 Kit	6.00	Each	0.00	0.00
14	MS206136C12	Rivet	2.00	Each	0.00	0.00
15	QC4	INSPECT 100% KITS FOR COMPLETENESS	0.00	Hours	0.00	0.00
16	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	56.00	0.00
17	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00
Total BOM Cost						496.66

REFERENCE ONLY